

— UNDERSTANDING —  
MANUFACTURED  
STONE

# THANK YOU FOR YOUR TRUST

ProVia and its partners know you will benefit and be pleased with your manufactured stone for many years. ProVia's manufactured stone has been engineered to the highest degree of quality and scrutinized through every step of production.

Our stone products are **hand-crafted**, and as with any artisanal item there are unique characteristics to every individual piece. That being said, you may question what makes up manufactured stone and what can be expected in the first months after installation?







# MOISTURE CONTENT

Manufactured stone is made from a concrete mixture that contains high-quality, light weight aggregates and Portland cement that are combined with water, and then wet cast into molds.

The higher the moisture content of a stone, the darker and more saturated it's appearance. **The stone will lighten as the moisture equalizes.** Most installations require multiple boxes of stone, which may be at varied stages of curing. The moisture content in the stone may take **up to 6 months** to equalize, depending on weather conditions.



Uncured Stone



Cured Stone





# HAND COLORING

Through years of experience, innovation and artistic excellence, ProVia utilizes a state-of-the-art manufacturing process to create beautifully textured stones that are hand colored to capture the beauty and uniqueness seen in nature. **As with any artisanal product, there will be variance from piece-to-piece.**







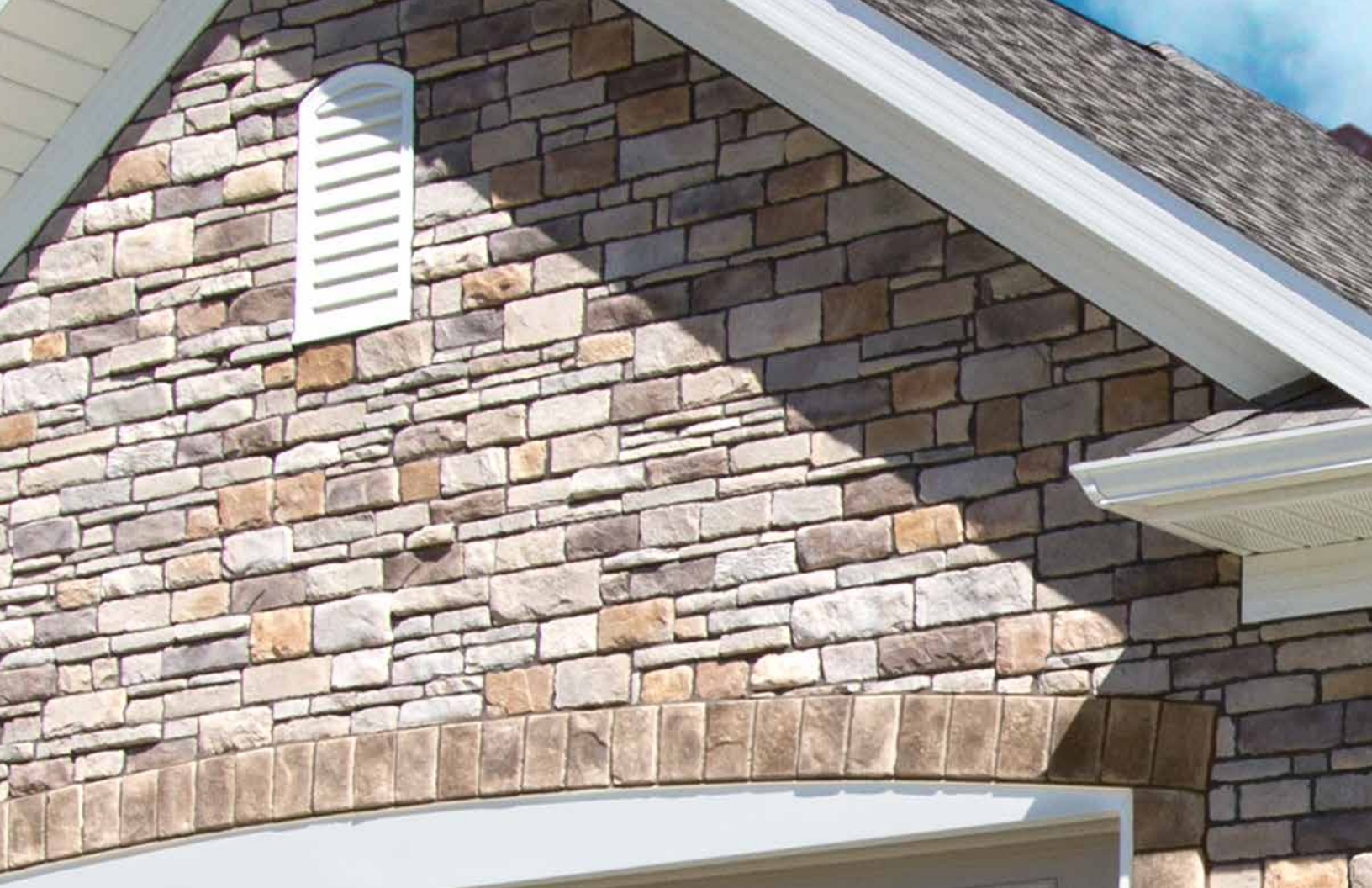
# LIGHTING

Besides the internal make up of a stone, there are external factors that can affect how a stone looks. **Lighting has a drastic effect on stone.** Daylight, or more specifically, direct sunlight versus indirect sunlight, impacts how color is perceived.

**Direct sunlight can also create dramatic shadow lines providing increased visual appeal.** As you look at the stone colors in the shade, it begins to take on a completely different look and feel. Colors become less vivid creating a softer, more subtle look. Shadow lines are reduced and sometimes eliminated.







# GROUT

All of ProVia's manufactured stone has a natural, ageless beauty. **You can enhance that beauty** by selecting the grouting technique that best matches your design goals. The ability to color or tint grout provides you with additional flexibility to create exactly the look you have in mind.







# PEACE OF MIND

By choosing ProVia's manufactured stone you have selected one of the finest residential products made today. You can rest assured that we back our product with a **Lifetime Limited Warranty**. Our passion for creating the most beautifully realistic and long-lasting stone surfaces for homes, architectural structures and accent areas has become our signature.

Register online at [provia.com/warranty](https://provia.com/warranty)





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